



Test: BRABENDER NO. 1
Conditions: 190 C 374 F 50 RPM 67 G
Test Performed By: DM
Test Requested By: GKN
Project: 206

Time (min)

	2	4	6	8	10	12	14	16	18	20	22	24	
1													ZINC LAURATE ZN CHLORIDE (50% IN H2O) 0.5 phr (%)
2													ZINC LAURATE ZN CHLORIDE (50% IN H2O) 0.75 phr (%)
3													ZINC LAURATE ZN CHLORIDE (50% IN H2O) 1.0 phr (%)
4													ZINC LAURATE ZN CHLORIDE (50% IN H2O) 1.5 phr (%)
5													ZINC LAURATE ZN CHLORIDE (50% IN H2O) 2.0 phr (%)
6													
7													
8													
9													
10													

EXHIBIT A
(forward esters)

BORDEN BCP 59	100.00
K 120 N	1.00
OMYA FT	3.00
TIO2	0.40
SYNPRON 15F	0.70
XL 165	0.20
AC 629A	0.20
LM/TO 26	1.50
LUBRIOL 362	1.35
ALCAMIZER 1	1.50



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1													BORDEN BCP 59 K 120 N OMYA FT TiO2 SYNPRON 15F XL 165 AC 629A LM 300 LUBRIOL 362 ALCAMIZER 1
2													100.00 1.00 3.00 0.40 0.70 0.20 0.20 2.00 1.35 1.50
3													0.40 0.20 0.60 0.30
4													0.80 0.40
5													1.20 0.60
6													1.60 0.80
7													
8													
9													
10													

EXHIBIT B
(reverse esters)